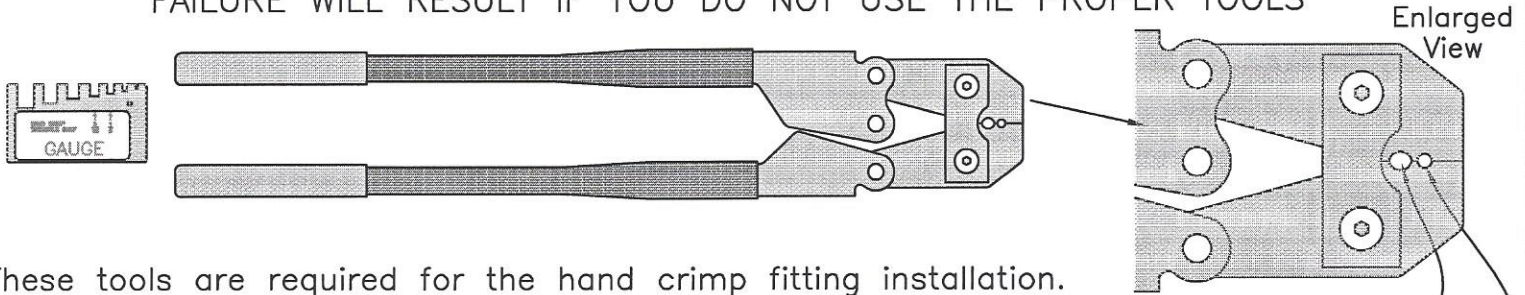


*****PLEASE READ: VERY IMPORTANT INSTRUCTIONS*****
FAILURE TO USE THE PROPER TOOL AND NOT FOLLOW THESE
INSTRUCTIONS VOIDS ANY WARRANTY!
PERSONAL INJURY CAN RESULT FROM USE OF IMPROPER TOOLS.



Crystalite, Inc. Hand Crimp Fittings Installation Instructions for Crystalite Hand Crimp Tool.

FAILURE WILL RESULT IF YOU DO NOT USE THE PROPER TOOLS



These tools are required for the hand crimp fitting installation.

- 1) CABLE CUTTER
- 2) CRYSTALITE CRIMPING TOOL
- 3) MARKING PEN

IMPORTANT: Use only Crystalite 1/8" performed, 316 Stainless Steel, 1x19 wire rope.

- 1) Adjust all turnbuckles to 2/3 extended.
- 2) With machined swage end anchored at other end, lead cable through the supports.
- 3) While holding the cable taut mark and cut to length as shown in A and B diagrams.
- 4) Place the terminal into the proper die on the tool.

- 1/8" cable with the a single sleeve or Hand Crimp Threaded Terminal (use the front die location)
 - 1/8" cable with the a double sleeve (use the rear die location)
- Be sure to use both sleeves if assembly supplies two.

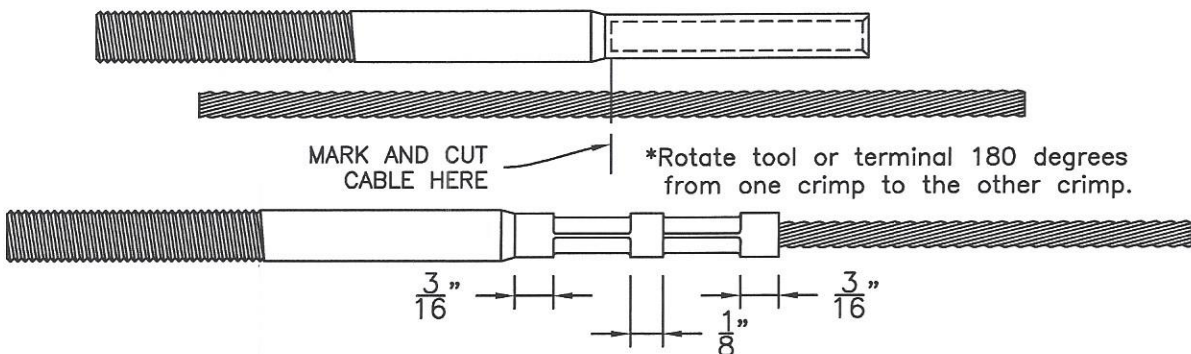
(SEE ENLARGED VIEW)

- 5) Complete two crimps as shown in A and B diagrams, based on which terminal is being used. Use the gauge provided to check after crimp dimension. Measure here Adjust tool if required.*
- 6) Repeat steps on all the cable assemblies in this section.
- 7) Now you are ready to adjust the proper tension of the assemblies.

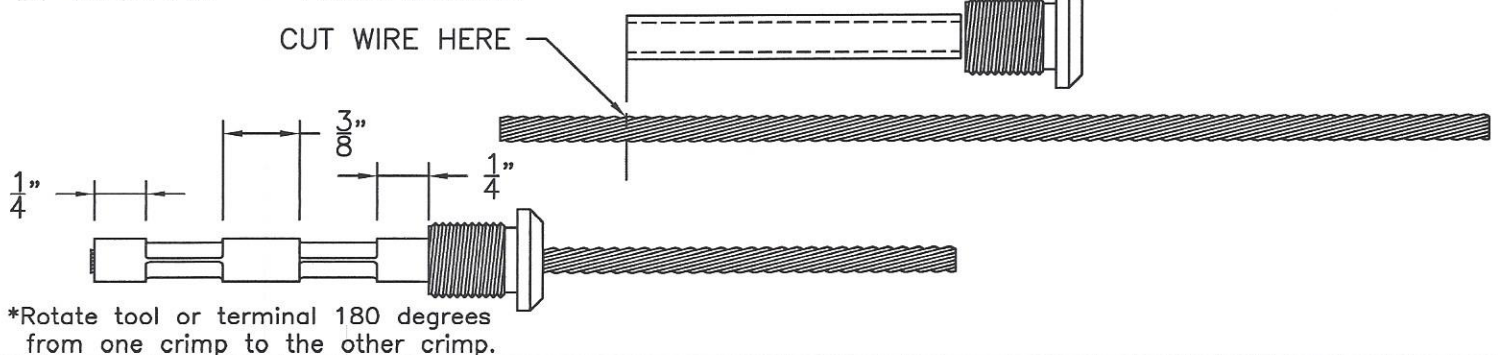
* Micrometer/Caliper
1/8" Cable = .185
3/16" Cable = .260

WE DO NOT WARRANTY THESE TERMINALS FOR STANDING A RIGGING OR OTHER HIGH LOAD APPLICATIONS.

A. DIAGRAM — HAND CRIMP THREADED TERMINAL



B. DIAGRAM — TURNBUCKLE



PLEASE READ: VERY IMPORTANT INSTRUCTIONS

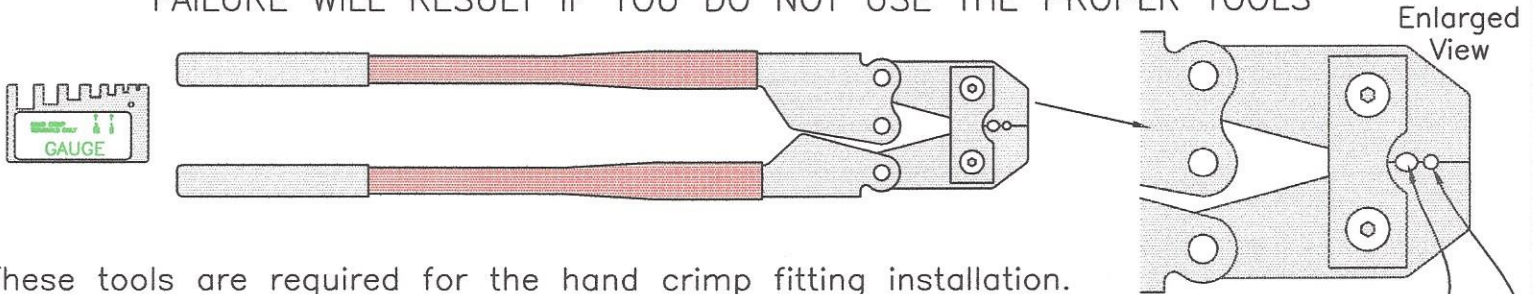
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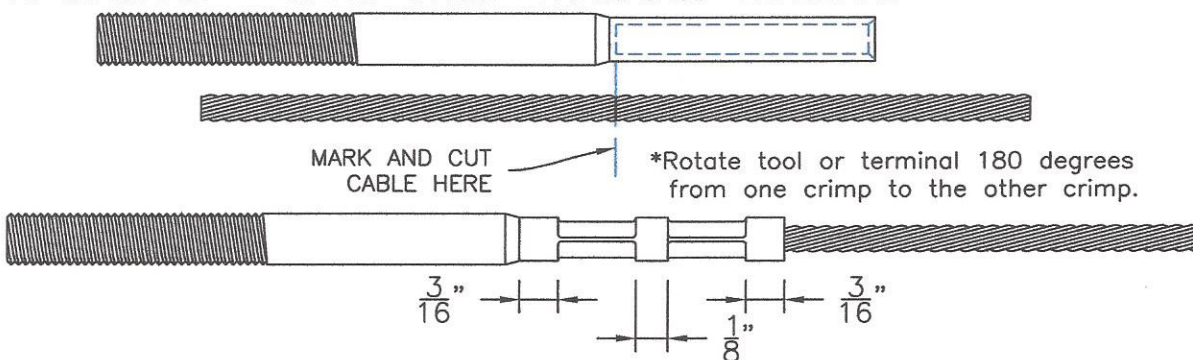
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